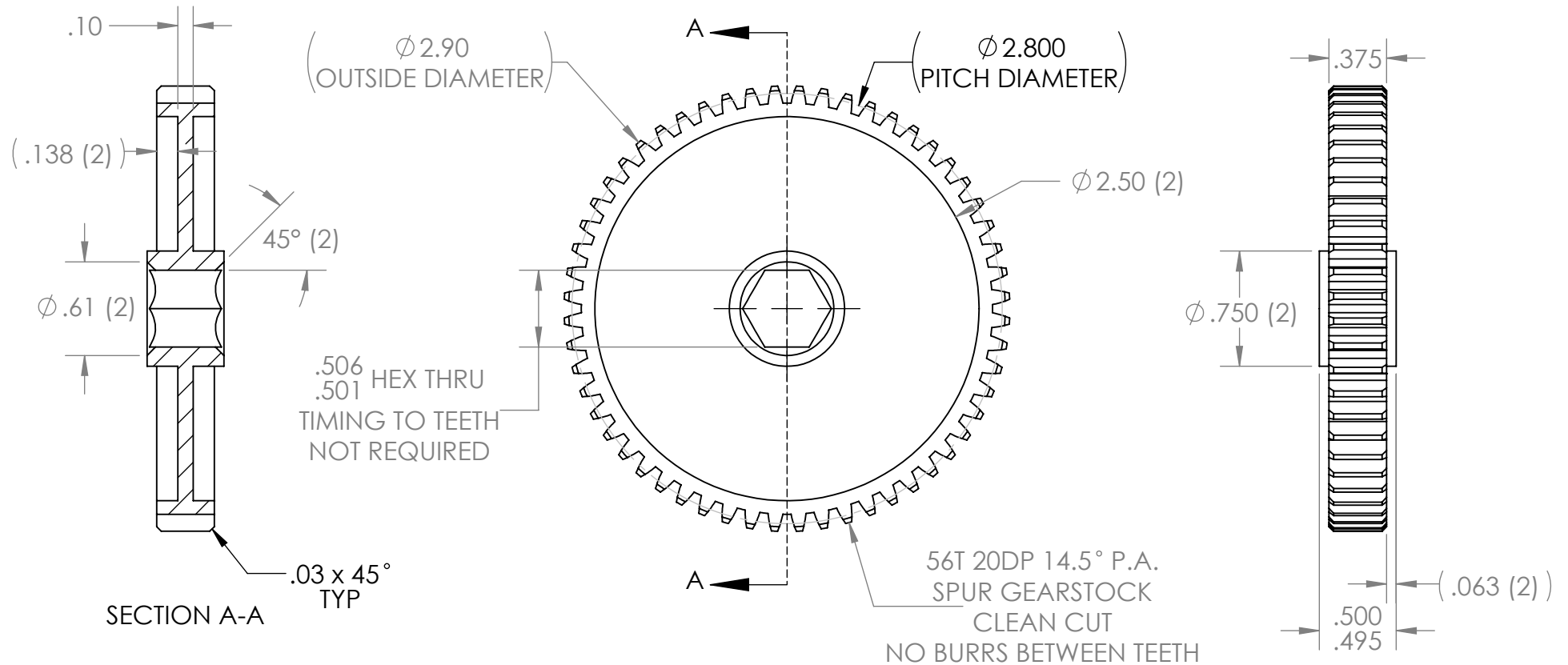
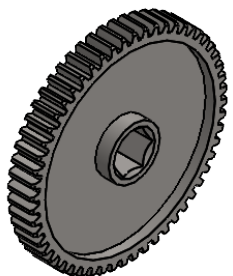


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	7/17/2023	J. DOMINIACK



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:																					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.																					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: 56T 20DP 14.5PA 500IN HEX BORE ALUMINUM GEAR																			
FRACTIONAL	±1/16																						
ANGULAR: MACH	±1°																						
ANGULAR: BEND	±5°																						
ONE PLACE DECIMAL	±0.1																						
TWO PLACE DECIMAL	±0.01	<table><tr><td>MATERIAL</td><td>6061 AL</td><td>CHECKED</td><td>NAME</td><td>DATE</td></tr><tr><td>FINISH</td><td>DEBURRED NITUFF ANODIZED</td><td>ENG APPR.</td><td>NM</td><td>7/20/23</td></tr><tr><td></td><td></td><td>MFG APPR.</td><td></td><td></td></tr><tr><td></td><td></td><td>Q.A.</td><td></td><td></td></tr></table>		MATERIAL	6061 AL	CHECKED	NAME	DATE	FINISH	DEBURRED NITUFF ANODIZED	ENG APPR.	NM	7/20/23			MFG APPR.					Q.A.		
MATERIAL	6061 AL			CHECKED	NAME	DATE																	
FINISH	DEBURRED NITUFF ANODIZED			ENG APPR.	NM	7/20/23																	
				MFG APPR.																			
		Q.A.																					
THREE PLACE DECIMAL	±0.005	SIZE		DWG. NO.	REV																		
FOUR PLACE DECIMAL	±0.0005	A		am-5157	1																		
DO NOT SCALE DRAWING		SCALE: 1:1		SHEET 1 OF 1																			